

Rolling Mill Crew List
April 18, 2011 - April 24, 2011

A- Crew Days: Tuesday - Friday 4:00AM - 12:00PM		B-Crew Grave: Tuesday - Friday 8:00PM - 4:00AM			
	"A" Crew	"B" Crew	"C" Crew	"D" Crew	
Roller	M. Sovar	J Castro			
Asst Roller	D, Romo	M Martinez			
Pulpit Operator	J. Rodriguez	S. Strigas			
12" Mill Operator	R. Garcia	S. Lopez			
Heater	C.DeLeon	***K. Schrank	****S Martinez	**** J Miranda	
Charger (see below)	H. Escalante	R. Cervantes			
Utility	S Mestas	R. Brittain			

Hot Finishing

Leadman	M. Daniel	M. Enciso	
Shearman	A Cabrera	R. Williams	
Bundling Station	J. Barba	F Hughes	
Counter	J.Ledesma	U.Rodriguez	
Laborer	D. Kruse	D.Trimble	
Laborer	J. Vega	R. Ochoa	
Laborer	H. Hinirosa	C. Yrigoyen	
Laborer			
Laborer			
Forklift	A. Gonzalez	D Denninger	
Forklift	M.Martinez	J.Gates	
Forklift	R. Gallegos	R Rosales	

Leave

Vacations / Leave	
	D. Ayala Mon - Thur 7AM - 3PM

B-Crew: Graveyard Report to Work Monday Night @ 8:00PM

Change Overs: Assistant Roller, Pulpit Op, 12" Mill Op and Utility:
Days will be required to stay over 2 hours and Grave will be required to come in 2 hours early

Day shift charger to work 3:00 AM to 11:00 AM
 Graveyard Charger to work 7:00 PM to 3:00 AM

Graveyard come in @ 7:00PM: Assistant Roller, Pulpit Op, 12" Mill Op and Leadman

Last Shift: Leadman, Shearman, Bundlig station op., Counter, Labor, one Forklift Op:
May be required to stay over up to one hour when needed.

Days: Mandatory Gerdau State of Business Meeting: Wednesday @ 12:00PM

Grave: Mandatory Gerdau State of Business Meeting: Wednesday @ 4:00AM

All safety huddles are mandatory or at Rollers discretion

Your first 10 minute break should be taken during the first 2 hrs of work. Your 30 minute break should be taken during the 3-5 hr and you final 10 minute break will be taken during the 6 - 7 hr
 The charger will relieve the heater for their breaks and lunch period.