

MELTSHOP SCHEDULE:

WEEK ENDING: April 24, 2011

| A- CREW | | | |
|---------------------|-------------------|--------|--|
| SHIFT MANAGER | STEWART 8PM - 4AM | | |
| 1ST HELPER | DELGADO | | |
| 2ND HELPER | MEDINA | | |
| 2ND HELPER LAB TECH | W.BESTPITCH | | |
| 2ND HELPER | MIRAMONTES | | |
| STOCKER | VARGAS | | |
| STOCKER | | | |
| LADLE CRANE OP. | DENBLEYKER | | |
| | | | |
| LADLEMAN | GUERRERO | | |
| LABOR | OROS 8PM - 6AM | | |
| LABOR | AVILA | | |
| SCRAP CRANE | DRISDOM | 1:30AM | |
| SCRAP CRANE | MARIN | 2:00AM | |
| TRUCK | FRIAS | 2:30AM | |
| SHIFT MANAGER | MINECH 4AM - 12PM | | |
| CASTER OPERATOR | O.LOPEZ | | |
| CASTER | DORAME | | |
| CASTER | R.SCOTT | | |
| CASTER | HINJOS | | |
| LADLEMAN | AGUILAR | | |
| CRANE OP. | SLAGHT | | |
| BILLET CONTROL | SCHOEN | | |
| PULPIT OPERATOR | H.LOPEZ | | |
| UTILITY | VIELMA | | |
| LABOR | LEYVA | | |
| LABOR | ORTEGA | | |
| FORK TRUCK | LOZANO | | |

*REMEMBER TO PUNCH IN / OUT.
OR YOU WILL RECEIVE 2 POINTS
REPORT ALL PUNCH PROBLEMS:
CALL EXT. 5292

GERDAU STATE OF BUSINESS MEETING:

FURNACE SHIFT: WEDNESDAY @ 8:00AM

CASTER SHIFT: WEDNESDAY @ 9:00AM OR AFTER CASTING COMPLETE

SCRAP YARD DEPT: TUESDAY @ 2:00PM ALSO SAFETY HUDDLE

EMPLOYEES MUST CLOCK IN AND OUT FOR A HALF
HOUR LUNCH BREAK.
MUST BE COMPLETE WITHIN THE 5TH HOUR

ALL EMPLOYEES MUST TAKE TWO 10 MINUTE BREAK:

| | 4/18 | 4/19 | 4/20 | 4/21 | 4/22 | 4/23 | 4/24 |
|---------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| FURNACE SHIFT | MON | TUE | WED | THUR | FRI | SAT | SUN |
| GRAVE | 10PM - 8AM X | 10PM - 8AM A | 10PM - 8AM A | 10PM - 8AM A | 10PM - 8AM A | 10PM - 8AM X | 10PM - 8AM X |

| | MON | TUE | WED | THUR | FRI | SAT | SUN |
|--------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| CASTER SHIFT | | | | | | | |
| GRAVE | 11PM - 9AM X | 11PM - 9AM A | 11PM - 9AM A | 11PM - 9AM A | 11PM - 9AM A | 11PM - 9AM X | 11PM - 9AM X |

| | MON | TUE | WED | THU | FRI | SAT | SUN |
|-------------|----------------|----------------|----------------|----------------|----------------|-----|-----|
| CRANE OP. | | | | | | | |
| ***GOLLIHAR | 8AM - 4PM X | 8AM - 4PM X | 8AM - 4PM X | 8AM - 4PM X | 8AM - 4PM X | X | X |

SCHEDULED BREAKS & LUNCHES

DAYS** 8AM - 8:10AM, LUNCH 10:30AM - 11:00AM & 12:15PM - 12:25PM **** GOLLIHAR 6AM - 6:10AM, LUNCH 8:30AM - 9:00AM, 10:15AM - 10:25AM

| | MON | TUE | WED | THU | FRI | SAT | SUN |
|--------------|-----------|-----------|-----------|-----------|-----------|-----|-----|
| CASTER TECH. | | | | | | | |
| ***BARNES | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |

SCHEDULED BREAKS & LUNCHES

DAYS** 8AM - 8:10AM, LUNCH 10:30AM - 11:00AM & 12:15PM - 12:25PM

| | MON | TUE | WED | THU | FRI | SAT | SUN |
|------------------|-----------|-----------|-----------|-----------|-----------|-----|-----|
| DAY SUPPORT TEAM | | | | | | | |
| ***THOMAS | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| ***ROWE | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| ***J. SCOTT | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| ***BUENO | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| ***CARRANZA | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| LABOR | | | | | | | |
| X | X | X | X | X | X | X | X |
| JANITOR | | | | | | | |
| ***ROHRER | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |

DAYS** 8AM - 8:10AM, LUNCH 10:30AM - 11:00AM & 12:15PM - 12:25PM

| | MON | TUE | WED | THU | FRI | SAT | SUN |
|------------------|-----------|-----------|-----------|-----------|-----------|-----|-----|
| SCRAP YARD DEPT. | | | | | | | |
| **SIMON | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| **GIANCANTERI | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | VAC | VAC | X | X |
| **S.LOPEZ | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| ***ALEMAN | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | 6AM - 2PM | X | X |
| X | X | X | X | X | X | X | X |

VACATION:

LEAVE: CERVANTES, LEWIS, KELLEY, PRIGGETT, McCARTHY, MORALES

SAFETY HUDDLE: "MANDATORY" (ALL SAFETY HUDDLES WILL BE HELD IN MELT SHOP OFFICE) MISSED SAFETY HUDDLE WILL RESULT IN 2 POINTS.
EARLY QUIT "TARDY" SEE ABOVE FOR SCHEDULED DAY AND TIME...

VACATION:

TRIP: